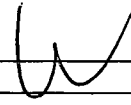


Ship today N/C

Dart Aerospace Ltd.

Date: Monday, 22/06/2009 10:59:43 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 48674
Estimate Number : 12867
P.O. Number :
This Issue : 22/06/2009 **S.O. No.** :
Prsht Rev. : NC
First Issue : / / **Type** : SMALL /MED FAB
Previous Run : 48261
Written By : 
Checked & Approved By :
Comment : est rev A 07.05.10 new issue EC
Est Rev:B 07-07-06 As per Rev E JLM

Drawing Name : DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY
Part Number : D412702045B
Drawing Number : IIN D412-702 REV E
Project Number : N/A
Drawing Revision : E
Material :
Due Date : 22/06/2009 **Qty:** 1 **Um:** Each

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 DC DOCUMENT CONTROL



A for CL 09/06/22



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-045B CHG003

5066/22

2.0 D412702111B Harness Assembly



9/6/22



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

344837

SL

3.0 D412702113B Harness Assembly



344838



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

9/6/22

SL

4.0 D3572041 Guide Assembly



① 9/6/22



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

GUIDE ASSEMBLY

40532

9/6/22

SL

5.0 AN416A Bolt



11/08/21



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

9/6/22

①

Date: Monday, 22/06/2009 10:59:43 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS
ASSEMBLY

Job Number: 48674

Part Number: D412702045B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN425A

BOLT



M104438



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
BOLT

9/6/22

SL

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)
Washer
batch: M111279

9/6/22

SL

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
Nut
batch: M110507

9/6/22

(12)
SL

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8 09/06/22 (SL)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045B CHG003

Location:

PPP Rev:

Rev 9/6/22

(12)
SL

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/22 (SL)

Job Completion



MF
09-06-22